

Conveyor Safety

- ◆ Do not crawl over or under a conveyor — pedestrians should use only approved crossovers.
- ◆ Never ride a conveyor!
- ◆ Only authorized operators may run a conveyor. Persons working on or near a conveyor should know the location and operation of stopping devices — if they don't, they should consult their supervisor.
- ◆ Do not attempt to clean any belts or parts while the conveyor is running. If it is necessary to clean belts or drums while the equipment is in motion, proper barrier guards should be provided at pinch points.
- ◆ All pinch points and moving parts must be guarded.
- ◆ If a conveyor runs overhead, precautions must be taken to prevent injuries from materials that might fall from it.
- ◆ If a conveyor runs at head height, or is the type that carries material hung from hooks, measures should be taken to prevent persons from being struck, and employees in the area should remain alert to possible danger.
- ◆ Conveyors should be stopped and controls locked out when repairs are being made — and the equipment should not be started again until it is certain that all is clear.
- ◆ When placing materials on (or taking them off) a conveyor, pinch points are created because of the movement of the machinery.
- ◆ Loose clothing and jewelry — particularly rings — are dangerous to wear when working with or near conveyors.

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